

# JBC

[www.jbctools.com](http://www.jbctools.com)



**Automatic** Solder Feeder V-Cut

# Why Solder Feeder?

**Feed** solder wire  
**automatically**  
from any position

**V-Cut**  
**Avoid splashing**  
when soldering

## Automatic Solder Feeder

High precision in the length of wire dispensed

Ref. **SF-110VA** 100 V / 120 V, **SF-210VA** 230 V

**Included** SF-A Control Unit  
SF280-A Solder Feed Handle  
GSF10V - Guide set Ø 1mm  
Tools set

**Optional** SF-SD stand

### • 3 working modes

Continuous, discontinuous & program.

In each program you can configure up to 3 steps with different length wire and dispensing speed.

### • Up to 35 dynamic programs

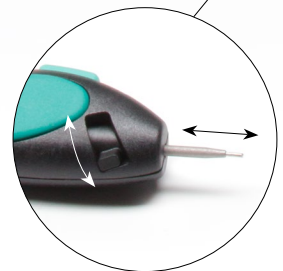
can be executed sequential and cyclically.

## Solder Feed Handle

Feed solder wire easily

Ref. **SF280-A**

Compatible with solder diameters from Ø 0.8 mm, 1 mm & 1,5 mm



**Quick adjust feature**  
Adjust the guide tube according to your needs

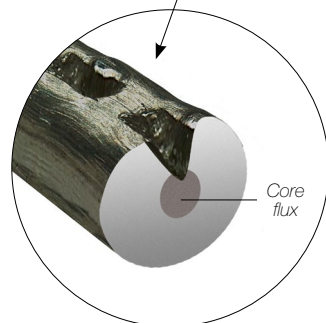
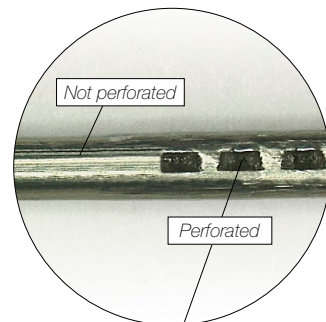
**Stability** and  
**control** of the  
process

**Monitor** the solder  
consumption thanks  
to integrated counters

## Flux & solder antisplash thanks to V-cut

The blade perforates solder  
wire down to the flux core  
while feeding it.

This perforation process  
allows better flux flow and  
outgassing during the  
soldering process, resulting  
in less solder and flux  
splashing.



## Guides

You can change the guide set  
depending on the solder wire used

- Ref. **GSF08V** - wire  $\varnothing$  0,8 mm
- Ref. **GSF10V** - wire  $\varnothing$  1 mm
- Ref. **GSF15V** - wire  $\varnothing$  1,5 mm



# Connectivity

Set it up from Excellence stations, Robot system and PC.



## USB-A Port

You can update the latest software and manage the parameters from a PC with the Software Manager. Available in [www.jbctools.com](http://www.jbctools.com)

## RJ12 Connector

You can also manage the SF using a robotic system or the JBC Excellence stations by means of the RJ12 connector. This allows the integration in automated soldering processes.



## P005-A Pedal

You can use the pedal instead of the tool button

## Specifications

Dimensions	150 x 120 x 115 mm
Weight	1,9 Kg (4.2 lb)
Spool capacity	up to 1 Kg (2.2 lb)
Solder diameter	Ø 1 mm (0.04 in)
Ref. - Voltage (AC) / Fuse	<b>SF-110VA</b> - 100 V - 120 V / 0,2A <b>SF-210VA</b> - 230 V / 0,1A

Max. Wire length	250 mm (9.84 in)
Max. Forward speed	120 mm/s (4.72 in/s)
Max. Reverse speed	120 mm/s (4.72 in/s)
Ambient operating temp.	10 - 40 °C (50 - 104 °F)
Communication connectors	USB-B, Peripherals
Robot connector	RJ12 for RS-232 connection

