

# **PCB Preheaters**

Top quality soldering Minimum thermal stress

# Why preheat a PCB?

# Improve soldering quality

Work at lower temperatures and in less time

# PHB-KA Convection Preheater Set

Ref. PHB-1KA 120 V, PHB-2KA 230 V, PHB-9KA 100 V

Includes PHB-A Preheater

PHB-SA PHB Preheater support

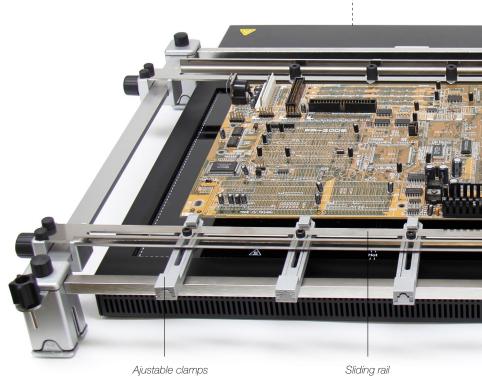
PHB Heating Area 360 x 277 mm

· Uniform heat distibution

 The complete solution for preheating large PCBs

Two independent heating zones

The heater is protected by high resistance glass



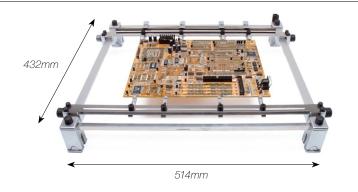
P-005 Pedal switch (opcional)

PHB Preheater Support

Ref. PHB-SA

Adaptable to all PCBs.

It has three adjustable heights and accepts all size and shapes.



# Top quality results

Includes: Heater Unit and Console

It reduces the risk of thermal stress on PCBs and components Essential for soldering on multilayered boards

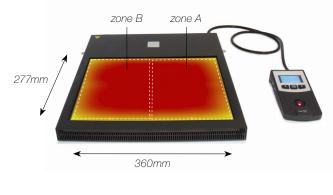
**Heater Unit** 



### PHB-A Preheater

Ref. PHB-1A 120 V, PHB-2A 230 V, PHB-9A 100 V

Convection provides a uniform distribution of heat. Its **gradual heating** sysytem reduces the risk of thermal stress





### Console

**Easy monitoring** of the process using the thermocouple (type K).

JBC Offers **3 preset temperature profiles** and 20 more user defined profiles according to suit all your needs.

JBCSET A 2 STEP
Preset
temperature
120°C

The control Thermocouple follows a temperature profile precisely and with the auxiliary thermocouple the PCB's components will be protected.



# **PHS-KB** Infrared Preheater Set

Ref. PHS-1KB 120 V, PHS-2KB 230 V, PHS-9KB 100 V

Includes PHS-B IR Preheater

PHS-SA IR Preheater Support

**PHS Heating Area** 130 x 135 mm

With the same features as the PHB model, it is the complete answer for preheating small PCBs

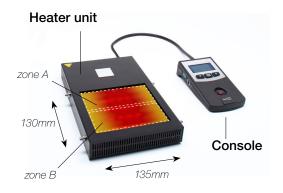
### **PHS-B IR Preheater**

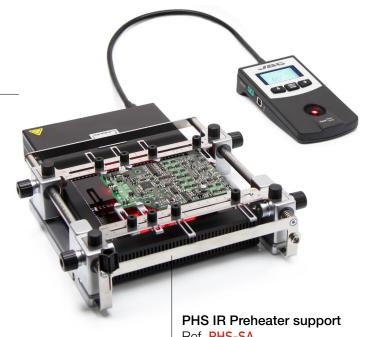
Includes: Heater Unit and Console

Ref. PHS-1B 120 V, PHS-2B 230 V, PHS-9B 100 V

The low thermal inertia of the infrared lamps with high heating capacity provides a fast response adjusting to the selected profile.

Designed to give maximum uniform heating which guarantees the best results.





Ref. PHS-SA

The base has different grooves for a precise alignment with the heater.

# **Preheater Comparison**

### **Technnical Specifications**

Heating Area         65 x 135 mm (1 zone) 130 x 135 mm (2 zones)         180 x 277 mm (1 zone) 360 x 277 mm (2 zones)           Voltage - Maximum power         PHS-1B 120V, 50 / 60Hz - 500 W PHS-2B 230V, 50 / 60Hz - 500 W PHS-2B 230V, 50 / 60Hz - 500 W PHS-9B 100V, 50 / 60Hz - 500 W PHS-9A 100V, 50 / 60Hz - 1400 W         PHB-1A 120V, 50 / 60Hz - 1800 W PHS-2B 230V, 50 / 60Hz - 1800 W PHS-9B 100V, 50 / 60Hz - 500 W PHS-9A 100V, 50 / 60Hz - 1400 W           Heating system         Infrared         Convection           Temperature range         50 - 250 °C (120 - 482 °F)         50 - 250 °C (120 - 482 °F)           Maximum working temperature         600 min. or unlimited         600 min. o unlimited           JBC set temperature profiles         3 profiles (2, 3 or 4 steps)         3 profiles (2, 3 or 4 steps)           User defined temperature profiles         up to 20 (6 steps per profile)         up to 20 (6 steps per profile)           Temperature measurement         Thermocouple type K         Thermocouple type K           Dimensions         173 x 282 x 41 mm         404 x 440 x 41 mm           Weight         2,9 kg (6.39 lb)         6,9 kg (15.3 lb)		PHS-B	PHB-A
Voltage - Maximum powerPHS-2B 230V, 50 / 60Hz - 500 W PHS-9B 100V, 50 / 60Hz - 500 WPHB-2A 230V, 50 / 60Hz - 1800 W PHB-9A 100V, 50 / 60Hz - 1400 WHeating systemInfraredConvectionTemperature range50 - 250 °C (120 - 482 °F)50 - 250 °C (120 - 482 °F)Maximum working temperature600 min. or unlimited600 min. o unlimitedJBC set temperature profiles3 profiles (2, 3 or 4 steps)3 profiles (2, 3 or 4 steps)User defined temperature profilesup to 20 (6 steps per profile)up to 20 (6 steps per profile)Temperature measurementThermocouple type KThermocouple type KDimensions173 x 282 x 41 mm404 x 440 x 41 mm	Heating Area	, ,	,
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