



HAKKO 152B

MOTOR DRIVE

MOTOR DRIVE

Instruction Manual

Thank you for purchasing the HAKKO 152B motor drive.
Please read this manual before operating the HAKKO 152B.
Keep this manual readily accessible for reference.



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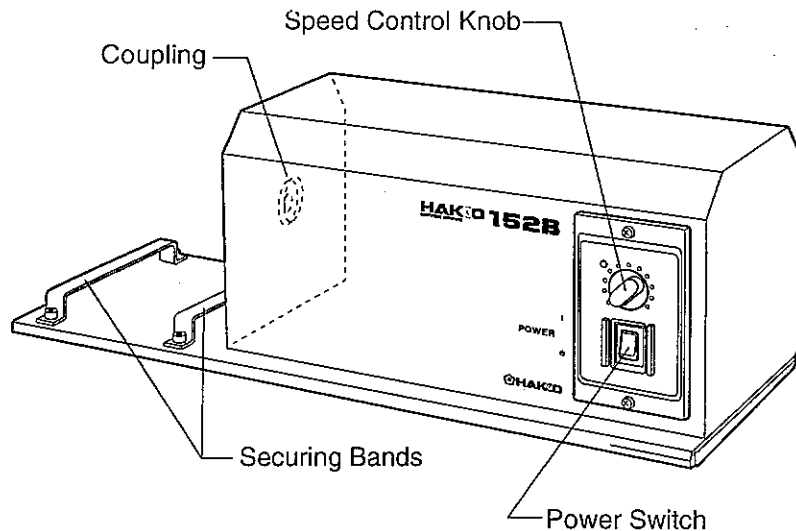
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Specifications

Name	HAKKO 152B
Power Consumption	30W
Rotation Speed, max	50 Hz : 28rpm ; 60 Hz : 34rpm
Outer Dimensions	430 (W) x 150 (H) x 140 (D) mm [16.9 x 5.9 x 5.5 in]
Weight	5.6 kg (12.34 lbs.)
Processing Capacity, max.	with Lead Former ; 30,000 pcs/hr (50Hz) with Lead Former ; 36,000 pcs/hr (60Hz) with Lead Cutter ; 15,000 pcs/hr (50Hz) with Lead Cutter ; 18,000 pcs/hr (60Hz)

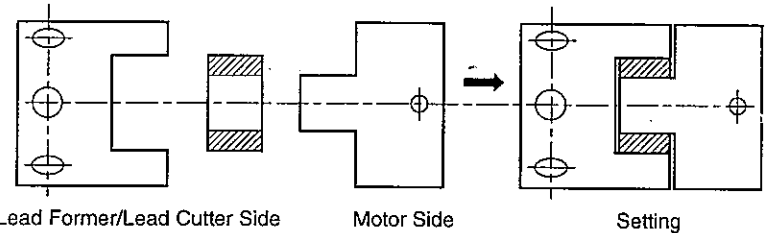
• Specifications written here may be subject to change without notice.

Names of Parts



Operating Instructions

1. Loosen the hex socket set screw securing the handle of the lead former/lead cutter and remove the handle.
2. Insert the shaft of the lead former/lead cutter into the coupling and secure it with the hex socket set screw.
3. Remove the 4 hex drive bolts securing the two securing bands and remove the bands.
4. Attach the lead former/lead cutter coupling to the motor coupling, ensuring that the gears mesh.



5. Secure the lead former/lead cutter to the motor drive with the two securing bands.
6. Adjust the gearing of the lead former/lead cutter and leads by inserting a screwdriver or other appropriate tool into the coupling hole and rotating the tool until proper alignment is achieved.
7. Turn the power switch ON and adjust the speed control knob.